

136446

Wednesday, February 10, 2016 11:35:01 AM

N900040100

Setup Start *NS1*

Stop *NS2*

Customer:

Required Date: 9/1/2015 **Req'd Qty:** 4.00

Run Start *NR1*

Date:

Date:

Stop *NR2*

[illegible]

136446

Wednesday, February 10, 2016 11:35:01 AM

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 9/1/2015 **Start Qty:** 4.00 ***4***

Cust Item ID:

Required Date: 9/1/2015 Req'd Qty: 4.00 * / *

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Operation Description

Set Up/ Run Hours

Tool ID	Tool #	Plan Code
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Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------------	---------------	------------------	----------------

QC8- Inspect parts - second check

0.00

130

QC

Memo

0.00

Quality Control

DAS
14
9-89

11/02/11

Chemical Conversion Coat per QSI005 4.1

0,00

140

HandFinish

Memo

0.00

Hand Finishing

(3) _____ DC 16/02/10

QC3- Inspect Part Finish

0.00

150

QC

Memo

0.00

Quality Control

DAS
38
~~9.89~~

FEB 16 2016

Work Order ID 136446

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Item ID: D3657-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Guide Tool
 Start Date: 9/1/2015 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 9/1/2015 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	Identify as per dwg & Stock Location: <u>Stop</u>	0.00				<u>8</u>			
160							DAS		FEB 16 2016
Packaging	Memo	0.00					6		
Packaging							9-59		
170	QC21- Final Inspection - Work Order Release	0.00							
170									FEB 16 2016
QC	Memo	0.00				<u>MCS</u>			
Quality Control									

FEB 16 2016

MCS

Picklist Print

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Work Order ID: 136446

136446

Parent Item: D3657-1

D3657-1

Parent Item Name: Guide Tool

Start Date: 9/1/2015

Required Date: 9/1/2015

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 07-01-15 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B0.500X01.00 0		Purchased	No			100	f	10.1000	0.1916	0.806737			

M6061T6B0 500X01.000

6061-T6 Bar .500 x 1.00

**

SL 16-2-10

1.250"

Full
16-02-11

Location

MAT001

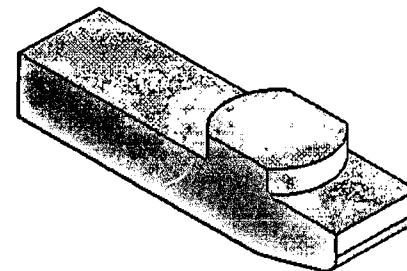
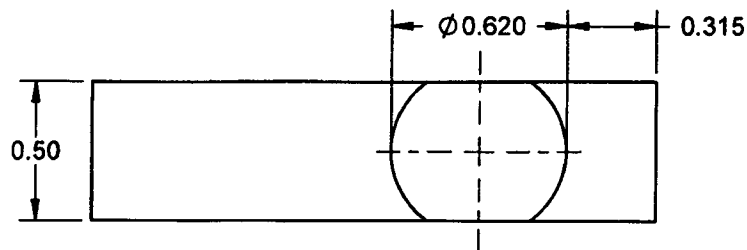
107436
121282

Loc Qty

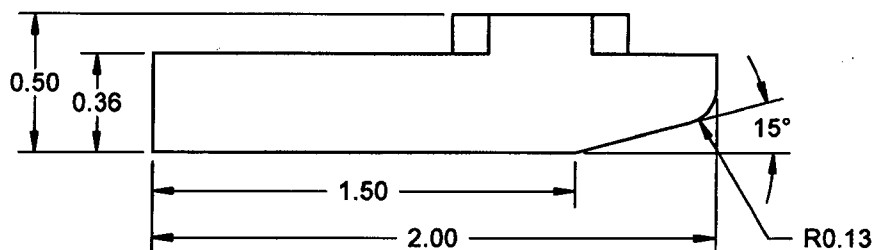
10.1
1.1
9

Loc Code

1.566



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 136446-415
15-09-01



D3657-1 GUIDE TOOL
(WAS GENEVA P/N G12170)

RELEASED
07.09.07 #

NOTES:

- 1) MATERIAL: 6061-T6 (OR T651/-T6510/-T6511/-T62) ALUMINUM BAR PER QQ-A-225/8 OR QQ-A-200/8 OR AMS 4117/4128/4115/4116/4160) (REF DART SPEC M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3657-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.04 lbs

A	NEW ISSUE; REPLACES G12170	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	CLB	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	CE		
CHECKED	B	DRAWING NO.	REV. A
MFG. APPR.	E	D3657	SHEET 1 OF 1
APPROVED	NO	TITLE	SCALE
DE APPR.	CH	GUIDE TOOL	3:2
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